



RECOMMENDED P.C. BOARD LAYOUT

- △ BODY-MATL: BRASS PER MIL-C-50.  
 FINISH: PLATED GOLD .000030 THK PER MIL-G-45204 FOR A LENGTH OF .200 MIN FROM MATING END, .000100 MIN TIN-LEAD PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL .000050 THK PER QQ-N-290.  
 SPRING-MATL: STAINLESS STEEL PER QQ-S-766.  
 POST-MATL: BRASS PER ASTM-B-134.  
 FINISH: PLATED MATTE TIN-LEAD PER MIL-T-10727 OVER NICKEL .000050 THK PER QQ-N-290.
- △ BODY-MATL: BRASS PER MIL-C-50.  
 FINISH: PLATED GOLD .000030 THK PER MIL-G-45204 FOR A LENGTH OF .200 MIN FROM MATING END, .000100 MIN TIN PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL .000050 THK PER QQ-N-290.  
 SPRING-MATL: STAINLESS STEEL PER QQ-S-766.  
 POST-MATL: BRASS PER ASTM-B-134.  
 FINISH: PLATED MATTE TIN PER MIL-T-10727 OVER NICKEL .000050 THK PER QQ-N-290.

△	213289-2
△	213289-1
CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN M. HOFFECKER 5-12-86	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
DIMENSIONS: INCHES		CHK L. LAWVER 5-12-86	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	CONNECTOR ASSEMBLY, PIN, 34 POSITION, RIGHT ANGLE, M SERIES
2 PLC ± -	3 PLC ± -	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO
4 PLC ± -	ANGLES ± -	WEIGHT	A1 00779 C=213289
MATERIAL SEE CALLOUTS	FINISH SEE CALLOUTS	CUSTOMER DRAWING	SCALE 2:1 SHEET 1 OF 1 REV L